

# SUBMITTAL

TYPE: SEVERE SERVICE – STAINLESS STEEL AIR SEPARATORS

MODELS: SPA 2-SS TO SPA 24-SS

SUBMITTAL SHEET No. SPASS-110

Date: 5/03

JOB	Wessels Representative					
Unit Tag No	Order No	Date				
Engineer	Submitted By	Date				
Contractor	Approved By	Date				

#### DESCRIPTION

Wessels **Severe Service SPA** Vortex type Air Separators are designed for systems that require more corrosive resistance than standard carbon steel. SPA separators eliminate air quickly and efficiently from open and closed loop heating/cooling, and potable water systems. Water enters and exits through unique "tangential" connections, which promote a low velocity swirling effect in the center of the unit. Natural centrifugal forces allow the heavier air-free water to move towards the outer edges while entrained air is captured within the "eye" of the vortex and released out the top of the separator. The water then exits near the bottom of the unit, bubble free, protecting the system against the noise, corrosion, and damage commonly caused by entrained air.

### CONSTRUCTION

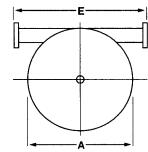
Shell: 304 stainless steel Heads: 304 stainless steel

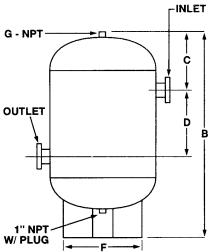
316L stainless available

### PERFORMANCE LIMITATIONS

Maximum Design Pressure: 125 PSIG Maximum Design Temperature: 450°F

Model	Max	Conn.		Dimensions in inches							Approx.
Number	GPM	Size	Туре	Α	В	С	D	Е	F	G	Lbs.
SPA 2-SS	56	2	NPT	12	22 1/2	5 1/2	8 1/2	16 5/8	9 1/2	1 1/4	50
SPA 2.5-SS	90	2.5	NPT	12	22 1/2	5 1/2	8 1/2	16 5/8	9 1/2	1 1/4	55
SPA 3-SS	190	3	FLANGED	12	22 1/2	5 3/4	8	19 3/4	9 1/2	1 1/4	60
SPA 4-SS	300	4	FLANGED	14	32	9 1/8	10 3/4	21 3/4	11 1/2	1 1/2	90
SPA 5-SS	530	5	FLANGED	14	32	9 1/8	10 3/4	21 3/4	11 1/2	1 1/2	148
SPA 6-SS	850	6	FLANGED	20	44	13 1/4	14 1/2	28	18	2	191
SPA 8-SS	1900	8	FLANGED	20	44	13 1/4	14 1/2	28	18	2	379
SPA 10-SS	3200	10	FLANGED	30	60 1/2	19	20	41	24	2	598
SPA 12-SS	4800	12	FLANGED	30	60 1/2	19	20	41	24	2	947
SPA 14-SS	6100	14	FLANGED	36	78	22	31 1/2	46 3/8	30	2	1680
SPA 16-SS	8000	16	FLANGED	48	108	30	40	60	38	2	2300
SPA 18-SS	9700	18	FLANGED	54	124	33	50	66	44	2	3235
SPA 20-SS	12000	20	FLANGED	60	138	35	60	72	50	2	5100
SPA 22-SS	15000	22	FLANGED	66	150	38	66	78	56	2	6150
SPA 24-SS	17000	24	FLANGED	66	150	38	66	80	56	2	6400





## **TYPICAL SPECIFICATION**

Furnish and install as shown on plans, a vortex type air separator Model SPA\_\_\_\_\_\_ with system strainer, sized for\_\_\_\_\_\_ GPM, with \_\_\_\_\_\_ " (NPT / Flanged) tangential connections, as manufactured by Wessels Company. The air separator shall be designed in accordance with the latest revisions of the ASME Code for Boilers and Pressure Vessels, Section VIII, Division 1, and shall be constructed and stamped for 125 PSI working pressure @ 450°F. A blowdown connection shall be provided to facilitate routine cleaning of the unit.

Each air separator shall be Wessels SPA \_\_\_\_\_ or approved equal.

101 TANK STREET, GREENWOOD, IN 46143 TEL: 317-888-9800 FAX: 317-888-9988 www.westank.com