



BLADDER REPLACEMENT

MODELS NLA-1000 THROUGH NLA-15000

1. Tank must be drained, off-line, and all air pressure released.
2. Bladder is attached at top of tank.
3. Remove all nuts and bolts from cover plate and take off plate.
 - a. Note that there is a hose attached to the cover.
4. You will now be able to pull out the old bladder.
5. Use a strong light source to verify there are is no foreign debris in the tank that could damage the new bladder.
6. Lay bladder on floor with collar facing down.
7. Roll bladder from both sides towards the middle into a tube shape.
8. Insert bladder into tank with collar facing down.
9. Push bladder in until collar is against the flange – be sure the bladder is not twisted inside the tank.
10. Replace cover.
 - a. Insert the attached hose into the bladder – make sure it is not kinked.
11. Bolt on and tighten down cover – make sure nuts are equally tightened.
12. Charge tank to minimum system pressure using moisture & oil free air or nitrogen.
13. Use a soapy water solution between the cover and flange to test for air leaks.