



## TXA BLADDER REPLACEMENT INSTRUCTIONS

### **MODELS TXA-1000 THROUGH TXA-15000**

1. Tank must be drained and all pressure released.
2. Bladder is attached to tank at both top and bottom.
3. Remove cover plate from the system connection at the bottom of the tank – this will expose the collar portion of the bladder. Push this collar section into the tank. This will release the bladder from the bottom of the tank.
4. Remove all nuts and bolts from the cover located on top of the tank. Carefully lift up the cover and note that bladder is attached to the bottom side of the cover with a length of chain. Disengage chain link and this will release the bladder from the top of the tank.
5. You will now be able to pull out the bladder.
6. Lay the new bladder on the floor with the collar facing down.
7. Roll the bladder from both sides towards the middle into a tube shape.
8. Insert the bladder into the top of the tank with the molded flanged system connection is positioned towards the bottom of the tank.
9. From the bottom, reach in and pull the flanged portion of the bladder through and position on the tank flange. Re-attach system connection to compete bottom connection.
10. Attach chain link to connect top of bladder to underside of cover. Make sure bladder is not twisted. Re-attach cover plate to make an air and water tight seal.
11. Re-charge the tank to 2 P.S.I. under low system pressure.
12. Apply a soapy water solution to check for air leaks.